

TECHNICAL INFORMATION

FOR PROFESSIONAL USE ONLY

TROTON GOLD LINE UNIQUE GOLD

PRODUCT

TROTON GOLD LINE UNIQUE GOLD – **Light & Fine Polyester Putty.**
Hardener for the Polyester Putty.

PRODUCT DESCRIPTION

Multi-functional lightweight polyester putty for quick car repairs. It combines the features of the filling and finishing putties:

- ✓ Creamy texture.
- ✓ Extremely easy to mix and apply.
- ✓ Exceptional sanding quality.
- ✓ Very smooth surface after sanding.

Color - Light Beige or White

Gloss Grade – Matt.

Density – 1,3 kg/l

VOLATILE ORGANIC COMPOUNDS

VOC for the mixture = 24 [g/l]

The share of VOC is below 250 g/l. These products fulfill the EU directive (2004/42/EC) that sets the VOC value for this product category (IIB), as 250 g/l.

SUBSTRATE PREPARATION

The product has very good adhesion to various substrates. It can be applied over:

- ✓ Bare steel and aluminum after flatting and degreasing.
- ✓ Zinc coated, galvanized steel after flatting and degreasing.

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Ząbrowo 14A; 78-120 Gościno; Poland

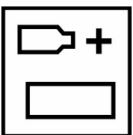
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- ✓ Sanded glass fibre (GFK/GRP), polyester putties, works primers and existing coatings in good condition.
- ✓ Wood substrate after flatting and degreasing.

We recommend sandpaper with gradations: P80÷P120.

Caution: *Do not apply the light polyester putty directly on reactive primers, 1-pack acrylic and nitrocellulose products.*

APPLICATION PROCESS

	USE Lightweight polyester putty for quick car repairs.
	Mixing ratio Putty 100 parts Hardener 2 parts by weight Stir thoroughly until achieving homogenous paste. Be careful not to create air inclusions.
	Layer thickness Putty can be applied in several thin coats. After each of them the product should dry through. Sand before the application of the next coat.
	Pot life is 4÷5 minutes at 20°C Hardening time 16÷18 minutes at 20°C. Temperature below 20°C significantly increases the hardening time.
	Sanding Finishing sanding (dry): P120÷P320.

FURTHER WORKS

Polyester putties can be over coated with:

- ✓ 2-pack polyester putties.
- ✓ 2-pack polyester spraying fillers.
- ✓ 2-pack acryl fillers.
- ✓ 2-pack epoxy fillers.

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GENERAL NOTES

- ✓ Excessive amounts of hardener will cause problems with bleaching of the topcoat!
- ✓ The rooms should be well ventilated.
- ✓ Tools should be washed directly after application.
- ✓ Use the efficient personal protection equipment during the 2K products application. Protect the eyes and air passages.

Caution: *To maintain safety, always follow the instructions given in the MSDS of the products.*

STORAGE

Store the product components in a sealed container, in dry and cool places, away from fire and heat sources, as well as direct sunlight.

Caution:

1. *Close the containers immediately after application*
2. *Protect the hardener from overheating!*

WARRANTY PERIOD

Troton Gold Line UNIQUE GOLD – 12 months from the Date of Manufacture.
Hardener for the polyester putty – 18 months from the Date of Manufacture.

All information are based upon the precise laboratory studies and many years of experience. The good market position does not release us from the constant supervision of our products quality. However we are not responsible for the final effects of the improper storage or application of our products, as well as for work inconsistent with the good craft practice.

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